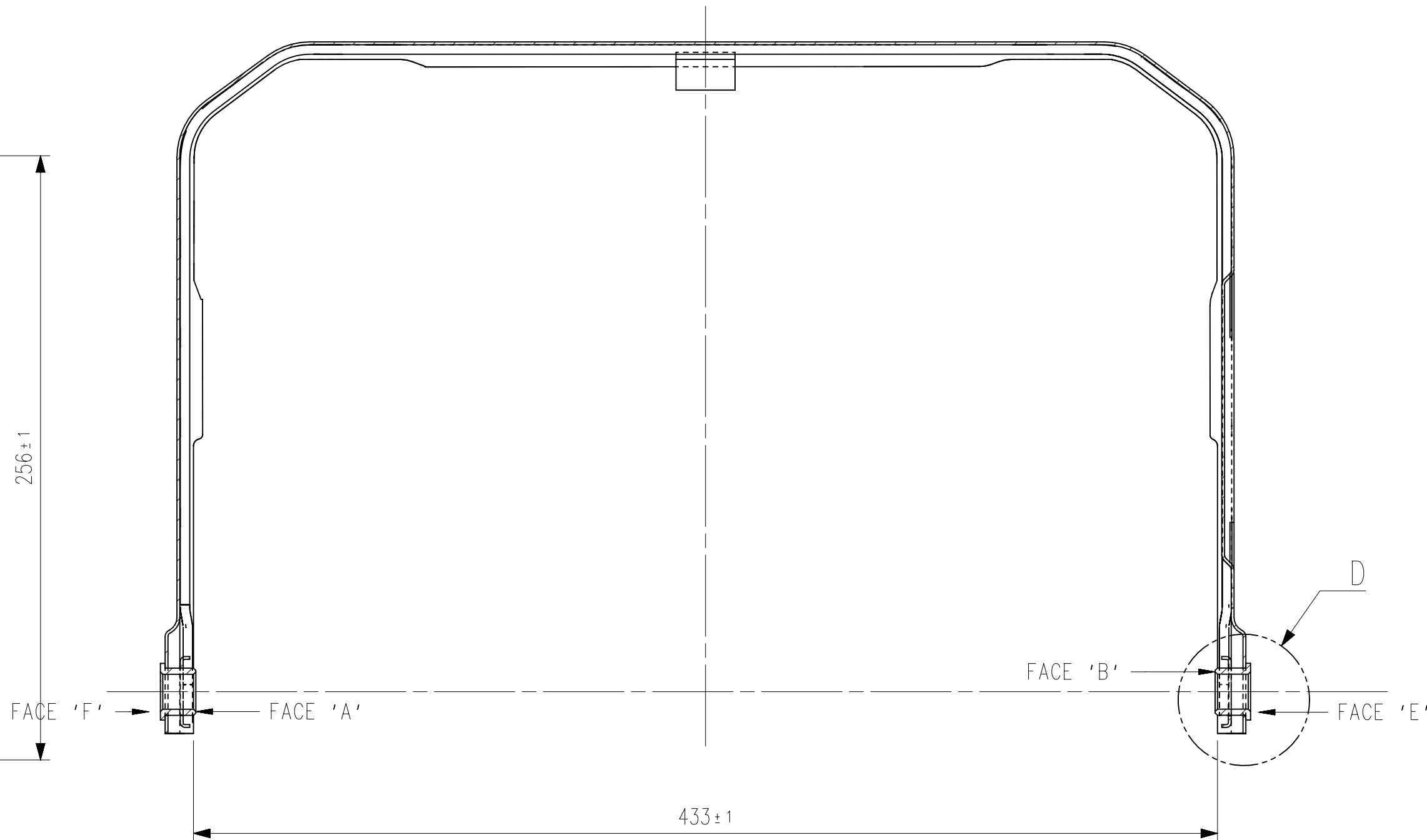
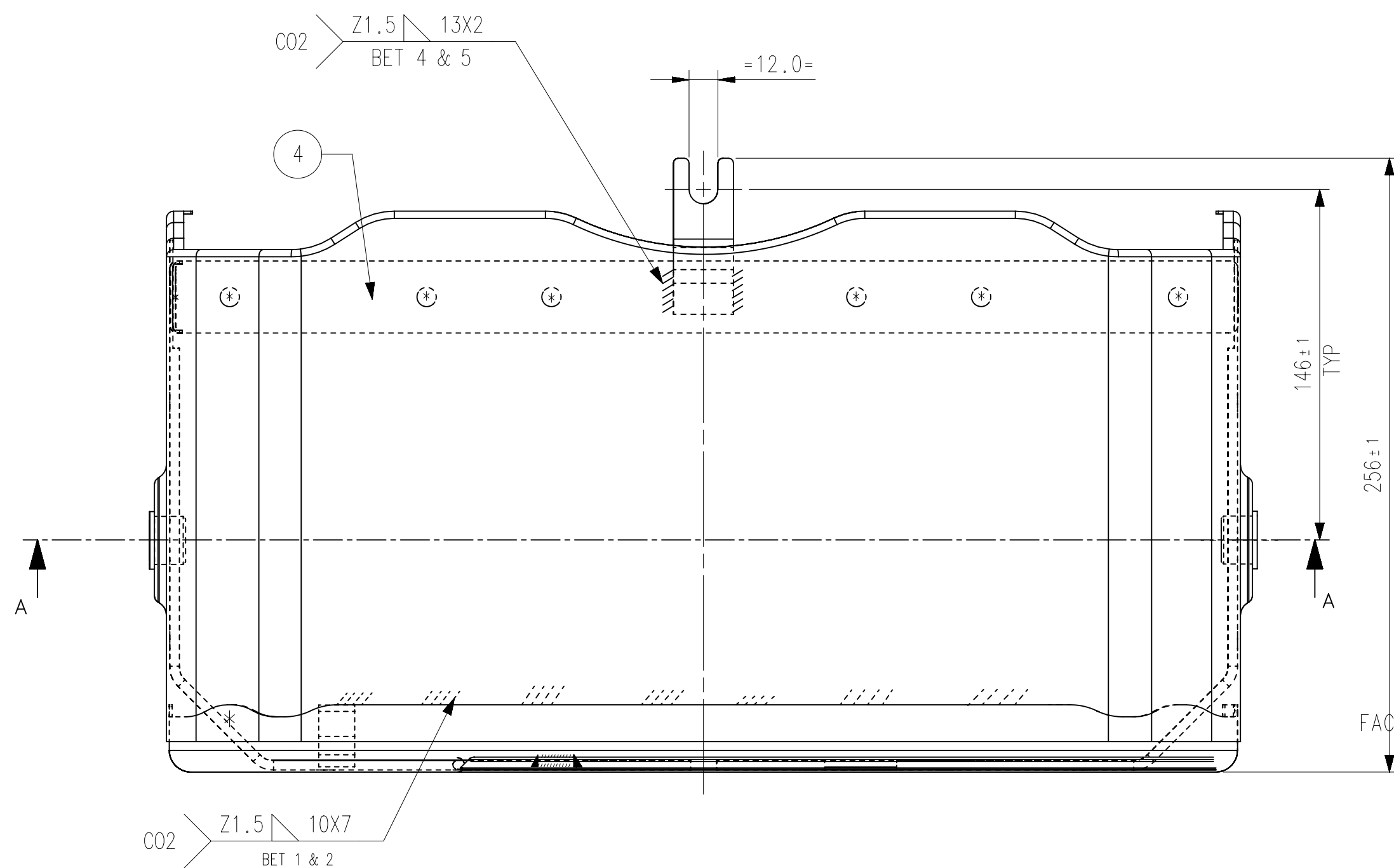
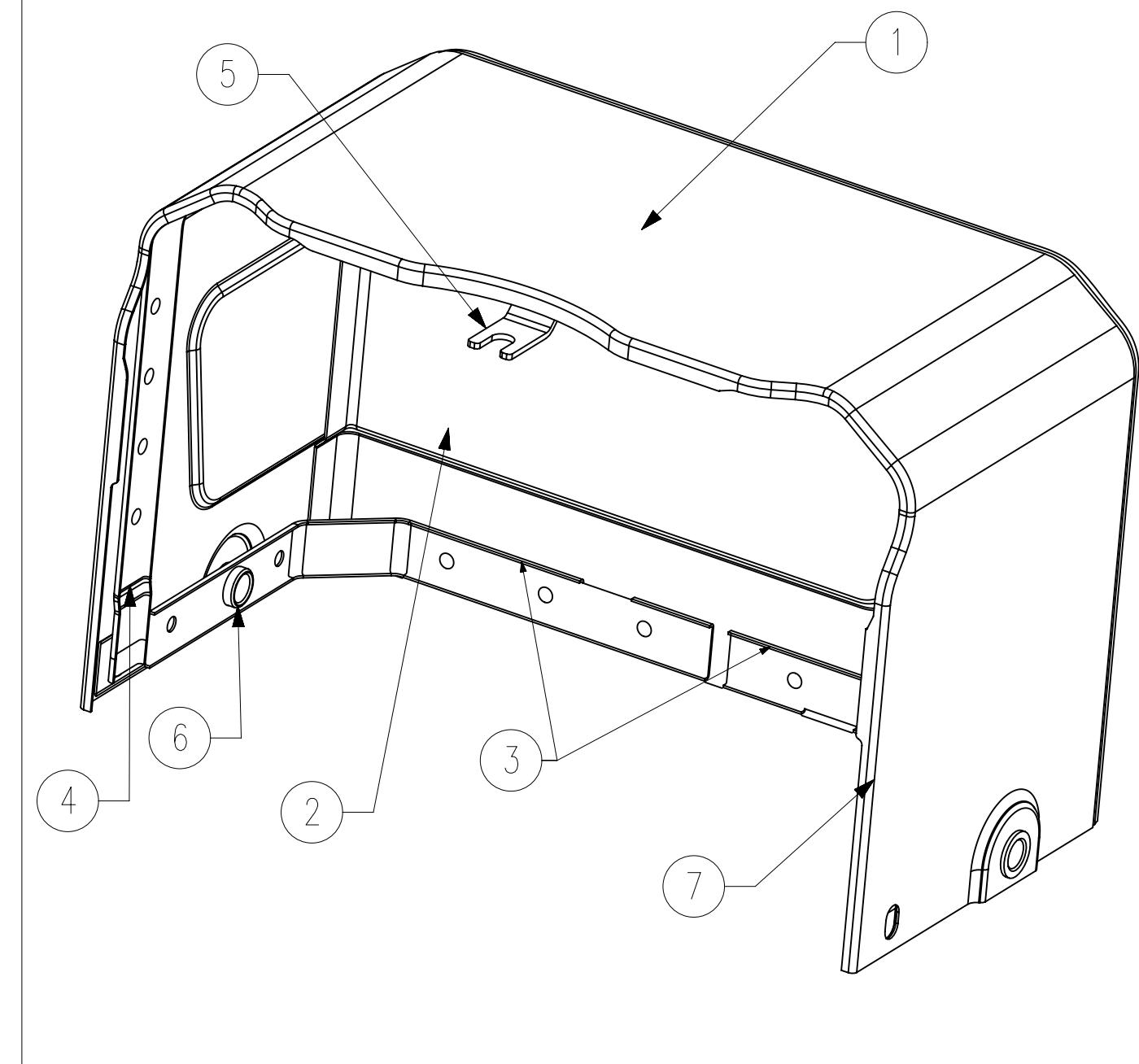


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SECTION A-A



WELDING TABLE :-

S.N	WELDING BETWEEN	CO2 WELD LENGTH/SIZE	SPOT OR PLUG WELDING
1	1 & 2	150 (Z1.5)	-
2	1 & 2	-	3(Z6)
3	1 & 3	50 (Z1.5)	-
4	1,2 & 3	-	10(Z8)
5	1 & 4	-	14(Z8)
6	1 & 6	124 (Z1.5)	-
7	2 & 3	60 (Z3)	-
8	3 & 4	100 (Z1.5)	-
9	3 & 6	124 (Z1.5)	-
10	4 & 5	26 (Z1.5)	-
11	3 & 7	35 (Z5)	-

TOTAL WELDING LENGTH : 670 AS PER PS 608

BOM:-

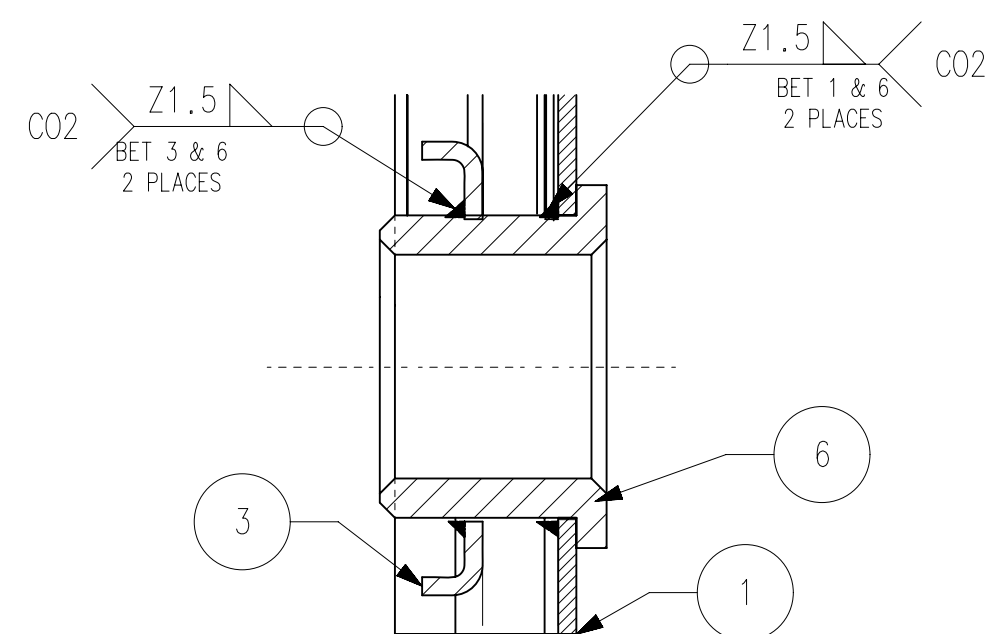
S.N.	PART NO.	DESCRIPTION	MATERIAL	QTY.	WT.
1	007652351U01	TOP COVER BATTERY BOX	MM21D 1.2mm THK, ASPER IS G 00 0167	1	2.0
2	007652352U01	FRONT COVER BATTERY BOX	MM21D 1.2mm THK, ASPER IS G 00 0167	1	1.4
3	007541930C1	BOTTOM STIFFNER	MM21D 1 THK, ASPER IS G 00 0167	2	0.20
4	007609705C1	SIDE STIFFNER	MM21D 1 THK, ASPER IS G 00 0167	1	0.24
5	007541932C1	CLAMPING PLATE	HRCS, 3 THK, AS PER MM11D	1	0.03
6	007541942C1	PIVOT BUSH	C20 AS PER IS 1570	2	0.04
7	007610183C1	STOPPER PLATE	HRCS, 5 THK, AS PER MM11D	1	0.023

PROCUREMENT CONDITION.

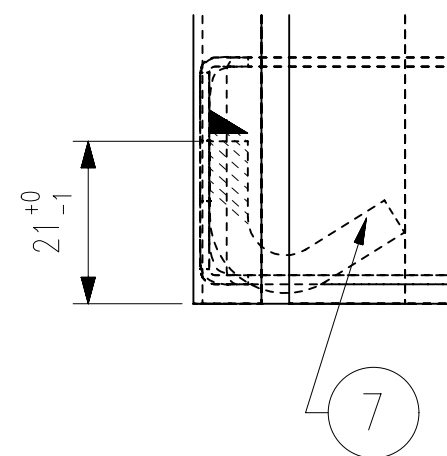
OB7652350U91 BARE, APPLIED WITH RUST PREVENTIVE OIL

NOTES:-

1. REMOVE BURRS AND SHARP EDGES.
2. CO2 WELDING TO BE CARRIED OUT AS PER PS 608.
3. FACE-A,B,C,D,E & F ARE FREE FROM WELD SPATTERS.
4. PARTS MUST QUALIFY AS PER QUALIFYING GAUGE



DETAIL AT CIRCLE D
SCALE 2:1



DETAIL AT CIRCLE E
SCALE 1:1

ER20C0000269	AB	2) DIM 70 WAS 68 1) SL.NO. 3,4&7 THICKNESS UPDATED IN BOM	KRK	NSP	KDS	24-2-21	
--	--	2) SPOT WELD ADDED	--	--	--	--	
ECN21P005871	AA	1) EMBOSS ADDED ON SL. NO. 1 & 2	KRK	NSP	KDS	05-10-20	
ER/ECN NO	C/L	LOC REVISIONS	DSR	CKR	APR	DATE	

UNSPECIFIED TOLERANCES FOR PART				SURFACE FINISH SYMBOLS:150-1302			
FORMING TO FORMING				WELDING SYMBOLS:15813			
CD BETWEEN HOLES				REMOVE ALL SHARP CORNERS & BURRS			
FORM TO PIERCE				HOLE SIZES			
HOLE SIZES				SLOT SIZES			
FLANGE WIDTH				JOGGLE DEPTH			
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY				GENERAL TOLERANCES			
ANGULAR TOLERANCE				UP TO 300 ABOVE 300			
				+1*			

MAHINDRA & MAHINDRA LTD. FARM DIVISION, INDIA				REF PART NO: 007609701C91			
PROJECT CODE: NOVO				ER NUMBER: ER20C0000269			
DESCRIPTION :				BOX BATTERY ASSEMBLY			
MATERIAL :				PART NUMBER :			
REFER BOM				OB7652350U91			
DWG. SIZE : A1				SCALE : 1:2			
SHEET: 1 OF 1							

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

9

10

11